



Description - Southern Shield is the answer to all your outdoor ductwork needs. This weatherproof and watertight ductwork system encompasses rigid board Phenolic Insulation, which boasts the highest R value of any insulation within the industry. With its baked on precoat and galvanized steel outer shell, Southern Shield is designed to endure extreme outdoor environments.

Product Advantages/ Standards

- Sherwin Williams Synthetic Modified Polyester Coating
- Kingspan Kool Duct Insulation
- Built to SMACNA Standards
- Sheetmetal Standard Installation Practices
- Can be field modified to comply with accessory items.
- All Connection Hardware

Project ID:	Project Name:	Date Submitted:	Engineer:
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Interior Options & Configuration

R6 Insulation ☐	R8 Insulation ☐	R12 Insulation ☐	R14 Insulation ☐
R16 Insulation ☐	R18 Insulation ☐	R20 Insulation ☐	R24 Insulation ☐

Interior Liners

Aluminum ☐	Stainless Steel ☐	Galvanized G90 ☐
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Exterior Options & Configuration

Pressure Class	+,- 2" WG ☐	+,- 4" WG ☐	+,- 6" WG ☐	+,- 10" WG ☐
TDC Connection Flange	☐	Pre-Manufactured Connection Flange	☐	
Optional Sloped Top	☐	Standard G90 Gray	☐	Standard G90 White ☐
Aluminum Mill Finish	☐	Galvanized Mill Finish	☐	Stainless Steel Mill Finish ☐

Custom Color Options Available Upon Request for G90 Only: Custom Color _____

Product Data Highlights

- ASTMB117 Salt Spray Rating = 1,000 HRS
- UL 181 Class 1 Air Duct
- SMACNA Seal Class A
- National Fire Protective Assembly = Class 1
- Smooth Non-Fibrous Vapor Barrier

Texas Made

Southern Shield is the southern most manufacturer of pre-insulated outdoor ductwork systems

General Testing and Product Certifications

Inner Liner: System shall incorporate a fortified inner liner with included testing and passing the following:

- ASTM C 423 noise reduction
- ASTM C 518: 2004, Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus
- ASTM C 1071 for erosion
- ASTM E 84 tested, Tunnel Test, Does not exceed 25 flame spread, 50 smoke developed.
- ASTM E 96/E 96M Procedure A for permeability
- ASTM E2257 Standard Test Method for Room Fire Test of Wall and Ceiling Materials and Assemblies
- NFPA Compliance:
 - NFPA 90A, "Installation of Air Conditioning and Ventilating Systems"
 - NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems"
 - NFPA 255, "Standard Method of Test of Surface Burning Characteristics of Building Materials"
- NRTL product approval, (Subpart S of 29 CFR Part 1910, OSHA)
- UL 181 Standard for Factory-Made Air Ducts and Air Connectors
- UL 723 Test for Surface Burning Characteristics of Building Materials



Operation and Procedure

Southern Shield is designed to be utilized in applications that include supply, return, fresh air, and exhaust air movement throughout any and all exterior air ducts.

Installation/Fabrication

- Prefabricated joints, seams, transitions, taps, elbows, tees, and access doors according to Manufacturer's instructions.
- Prefabricated radius heel 45-degree throat elbow (SMACNA Figure 4-2, page 4.4).
- Prefabricated ductwork shall include 5 inches of straight on the end of each connecting piece, leaving room to install the connection cover.
- Fabricated duct segments utilizing internal and external sealed Pittsburgh seams. Internal seams will be sealed with VOC silicone. Each duct segment will be factory supplied with either 4-bolt TDC or slip-on flange in accordance with manufacturer's submittal package.
- Applied internal and external duct reinforcement to prevent swelling and narrowing of duct based on positive and negative pressure guidelines provided by the manufacturer.
- Designed and fabricated duct segments and fittings will be in compliance with latest edition SMACNA HVAC Duct Construction Standards.
- Both positive and negative ductwork and fittings shall be constructed to incorporate a UL Listed – Class 1 air duct to Standard for Safety UL 181 liner with an exterior pre-coated galvanized shell—with options for aluminum and stainless—for permanent protection against water intrusion.
- Ductwork designed to comply with contract documents as provided. Any requirements beyond the contract documents must be identified by purchaser/engineer/end user.



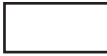
Outer Metal Jacket Data

Precoated Galvanized Information

The Southern Shield pre-coated galvanized outer metal jacket selection is:

- .20-.30 Mil Sherwin-Williams Valspar Primer baked on finish
- .70-.80 Mil Sherwin Williams Valspar Polyester Top Coat

Colors Available

- Standard Silver Gray  Optional Bright White 
- Custom Colors are also available 

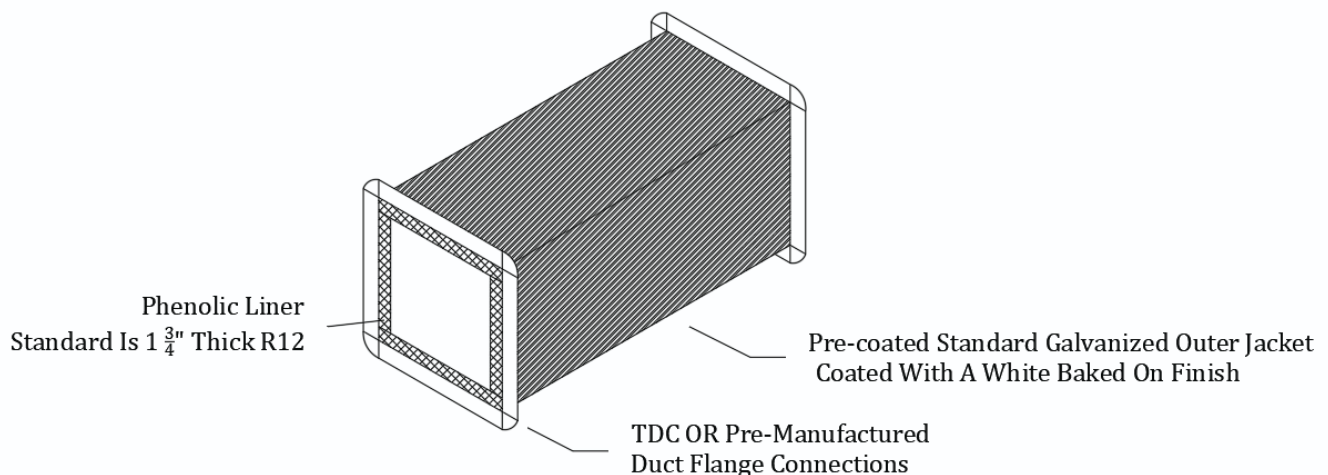
Precoated finish data sheets are in the data sheet portion of this document

Mill Finished Metal Information

G90 Galvanized
H3003 Aluminum
Stainless Steel 304 or 316

Southern Shield Construction Information

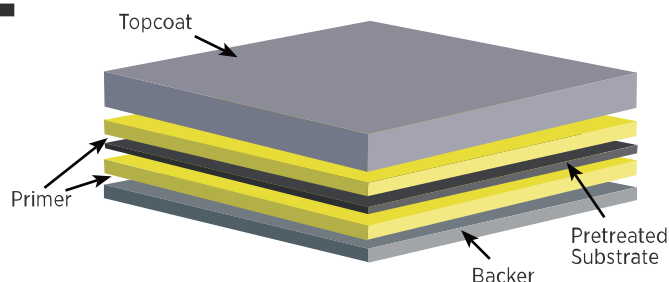
Southern Shield is built to project specific pressure class requirements following SMACNA standards



SOUTHERN SHIELD CONSTRUCTION DETAIL (ISO)

COMMITMENT TO QUALITY

Our coatings are trusted and field-proven through rigorous testing, providing key benefits to our customers.



SMP COIL COATING SYSTEM

Number of Coats	Dry Film Thickness (DFT)		Total Topside DFT:	Backer
	Primer	Topcoat		
2-Coat	0.2-0.3 mils	0.7-0.8 mils	0.9-1.1 mils	0.2-0.3 mils

WEATHERXL™ AND WEATHERXL CRINKLE FINISH PERFORMANCE TESTING

Industry Specifications Compliance	AAMA ¹ 2604-17A Requirements	Voluntary Specification, Performance Requirements and Test Procedures for High-Performing Organic Coatings on Architectural Aluminum Extrusions and Panels
Substrates	Pretreated Galvalume, Hot-Dipped Galvanized (HDG) steel and aluminium	

PHYSICAL TESTING	ASTM ² TEST METHOD	AAMA ¹ 2604-17A REQUIRED TEST RESULT
Falling Sand Abrasion	ASTM D 968	35 ± 10 liters
Film Adhesion	ASTM D 3359	No removal of film under tape in the cross-hatched area. (Dry, Wet, Boiling Water)
Surface Burning Characteristics	ASTM E 84	Flame Spread Index: Class A. Smoke Developed Index: Class A.
Graffiti Resistance	ASTM D 6578/D 6578M	Meets and exceeds
Humidity Resistance	ASTM D 2247: 100% RH at 100° F for 2,000 hours	Galvalume or HDG: No field blisters Aluminum: No field blisters
Impact Resistance (direct)	ASTM D 2794	Galvalume or HDG: 3x metal thickness inch-pound, no loss of adhesion
Pencil Hardness	ASTM D 3363	HB to 2H.
Salt Spray	ASTM B 117: 1,000 Hours 3,000 Hours	Galvalume or HDG: Creep from scribe ≤ 1/8" (3mm), none or few #8 blisters. Aluminum: Creep from scribe ≤ 1/8" (3mm), few #8 blisters.
Specular Gloss 60°	ASTM D 523	WeatherXL: 20-80 WeatherXL Crinkle Finish: <5 @ 60 degrees
T-Bends	ASTM D 4145 ³	2T-4T, no loss of adhesion.

SOUTH FLORIDA EXPOSURE TESTING 45 degree southern exposure for panel racking

Color	ASTM D 2244	No more than 5Δ E Hunter units at 90° vertical angle and 6Δ E non-vertical at 20 years.
Chalk	ASTM D 4214	Rating no less than 8 at 90° angle and 7 at non-vertical angle at 20 years.
Film Integrity	ASTM G 7	25 years, no blisters, peeling or cracking

¹American Architectural Manufacturers Association. ²American Society for Testing and Materials. ³WeatherXL is not designed to bridge cracks in the substrate. WeatherXL coatings will generally meet the requirements for most post-painted fabrication processes. However, variations in metal quality, thickness or cleaning/pre-treatment applications can lead to diminished flexibility.

For details and health, safety and handling information, Material Safety Data Sheets (MSDS) are available at coil.sherwin.com. WeatherXL™ is a registered trademark of Sherwin-Williams. Galvalume® is a registered trademark of BIEC International, Inc.

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Internal Insulation Data

Phenolic Insulation Liner Information

- Phenolic duct liner (Kingspan Kool Duct Panels) provides a fiber free insulation option, installed per manufacturer's requirements.
- Phenolic liner is a rigid insulation core with a protective 1 mil aluminum foil.
- Phenolic liner has an internal temperature rating of -15 to +185 Fahrenheit
- Phenolic liner thicknesses can be combined creating extremely high R Values, for instances combining 2 layers of the 1 3/4" thickness will achieve an R24 value. Phenolic liner available in:
 - 7/8" =R6
 - 1-3/16" =R8
 - 1-3/4" =R12
- Phenolic liner is sealed in the corners and taped to the connection flange.
- Phenolic product data sheet is in the data sheet portion of this document.

Duct Liner Information

- Duct liner is a flexible bonded fibrous glass with thermosetting resin.
- Duct liner contains an EPA-registered anti-microbial agent.
- Duct liner is available in the following thicknesses, R-values, and densities:
 - 1" =R4.2 / 1.5 pcf
 - 1.5 " =R6.3 / 1.5 pcf
 - 2" =R8.0 / 1.5 pcf
- Duct liner product data sheet is in the data sheet portion of this document.



The Kingspan **KoolDuct**® System

SUBMITTAL SHEET

Job Reference

Job Name

Job Location

Submitted To

Submitted By

Date

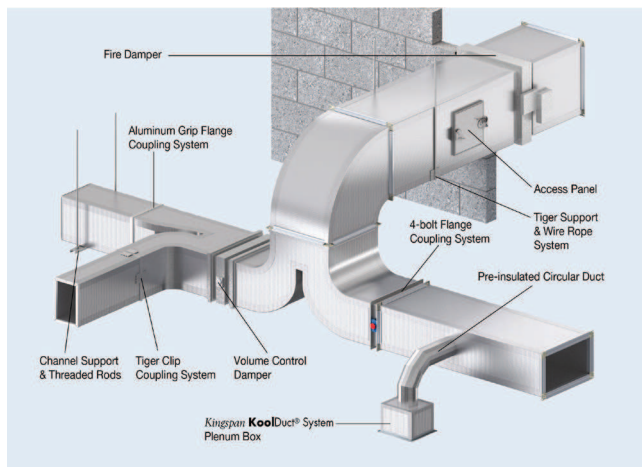
Phone

Date

Phone

Introduction

The *Kingspan KoolDuct*® System is an innovative, lightweight, pre-insulated, rectangular HVAC ductwork system. It comprises premium performance *Kingspan KoolDuct*® panels, fabrication methods, coupling systems and a complete line of accessories to produce pre-insulated rectangular ductwork in sections up to 13 ft / 3.93 m long.



Application Suitability

The *Kingspan KoolDuct*® System is designed for use in building services / HVAC applications. It is suitable for both new build and retrofit projects in the residential, commercial, public, light industrial and leisure sectors. It is especially suitable for use in non-ferrous applications and on high specification projects where non-fibrous insulants may be preferred, for instance: the food, beverage and pharmaceutical industries; clean air and hygiene controlled environments; high relative humidity environments; swimming pools; pools; and sterile areas of hospitals and communication / server rooms in data centers. Ductwork fabricated from The *Kingspan KoolDuct*® System can be installed internally, externally, visibly mounted and concealed above false ceilings, below raised floors or within confined enclosures such as pre-fabricated modules.

Ductwork Design & Frictional Resistance

The design of ductwork, including fittings, fabricated from The *Kingspan KoolDuct*® System, follows the same calculation principles and duct sizing methods as are used for rectangular ductwork constructed from galvanized sheet steel. The frictional resistance is comparable with that of galvanized sheet steel ductwork.

As a result, frictional pressure drop data for galvanized sheet steel ductwork may also be used when designing ductwork systems fabricated from The *Kingspan KoolDuct®* System.

Operating Recommendations & Limitations

It is recommended that ductwork fabricated from The *Kingspan KoolDuct®* System is used for operation as supply, return, fresh and exhaust air ductwork for heating, ventilation and air-conditioning systems within the following limits:

Mean Air Velocity (Max.)	5000 fpm / 25.4 m/s
Design Pressure (Max.)*	Positive: 4 in-w.g. / 1000 Pa Negative: 3 in-w.g. / 750 Pa
Temperature	Internal air temperature of -15°F to +185°F / -26°C to 85 °C during continuous operation.
Size	Unlimited (provided that recommended <i>Kingspan KoolDuct®</i> System fabrication techniques and installation procedures are strictly observed).

*These are maximum values and vary depending upon both the coupling system and the size of the ductwork. Refer to The *Kingspan KoolDuct®* System Fabrication Manual series of publications for details (see rear cover).

NB 'Mean Air Velocity' refers to the design air flow rate related to the cross sectional area of the ductwork. 'Design Pressure' relates to the actual total pressure of the relevant section of ductwork and not the fan static pressure. 'Total Pressure' is a combination of both static and dynamic pressures.

Ductwork fabricated from The *Kingspan KoolDuct®* System should not be used in the following applications:

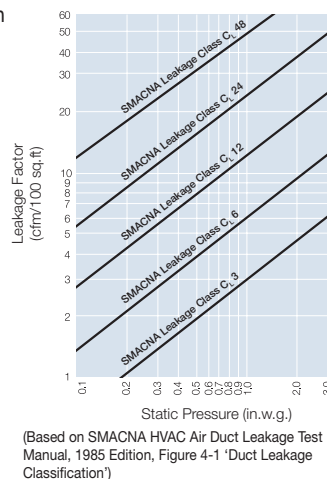
- conveyance of solids;
- fire resistant ductwork;
- kitchen / grease hood exhaust systems;
- chemical, fume or smoke exhaust systems;
- where combustible matter readily collects inside the ductwork;
- adjacent to any mechanical / electrical sources of extreme heat;
- where the failure of automatic control equipment may give rise to extreme temperatures; and
- outdoor / underground use without mechanical and / or weather protection;

Pressure & Air-leakage

Air-leakage Classes & Limits

Ductwork fabricated from The *Kingspan KoolDuct®* System is designed to withstand a maximum static pressure of 4 in-w.g. / 1000 Pa, and can easily achieve SMACNA Air-leakage Class 3 with the 4-bolt, the aluminum grip and Tiger Clip coupling systems.

The graph shows the air-leakage limits for SMACNA Air-leakage Classes 3 to 48, over the range of pressures from 0 to 4 in-w.g. / 0 to 1000 Pa.



Commissioning

The test pressure should not exceed the design pressure to which ductwork from The *Kingspan KoolDuct®* System has been fabricated. When pressure or air-leakage testing is known to be necessary, ductwork should be fabricated to withstand the test pressure, if greater than the design pressure.

Fabrication & Installation

Ductwork from The *Kingspan KoolDuct®* System should only be fabricated by specially trained fabricators who have completed The *Kingspan KoolDuct®* System Training Course. It is recommended that ductwork is fabricated in accordance with the methods detailed in The *Kingspan KoolDuct®* System Fabrication Manual series of publications or with SMACNA Phenolic Duct Construction Standards. Ductwork should be installed using best practice methods in accordance with industry accepted standards.

Suitable Finishes

Standard

Factory-applied aluminum foil vapor barrier facing.

Cosmetic

Paint (consideration should be given to any effect that it might have on the thermal and fire performance of the finished ductwork).

Mechanical & Weather Protection

Aluminum sheet; aluminum-zinc alloy coated steel sheet; heavy-duty self-adhesive laminate; synthetic elastomeric jacketing systems; reinforcing glass / synthetic cloth embedded between two coats of appropriate coating; or UV resistant glass reinforced polyester / epoxy (GRP / GRE) cladding systems (all applied in accordance with manufacturer recommendations and project specification requirements).

Maintenance & Cleaning

Ductwork fabricated from The *Kingspan KoolDuct®* System can be cleaned to industry standards, as required by NADCA ACR: 2006 (National Air Duct Cleaners Association: Assessment, Cleaning & Restoration of HVAC Systems), using many of the dry and non-abrasive cleaning methods offered through professional HVAC ductwork cleaning specialists. For suitable methods, refer to The *Kingspan KoolDuct®* System – A Specifier's Guide or Fabrication Manual series of publications.

Kingspan KoolDuct® Panels

Description

Kingspan KoolDuct® panels comprise a fiber-free rigid thermoset phenolic insulation core, faced on both sides with a protective and durable 1 mil / 25.4 micron aluminum foil that is reinforced with a 0.2" / 5 mm glass scrim.

Kingspan KoolDuct® panels are available with branded silver aluminum foil on one side and plain silver aluminum foil on the other. Both facings are autohesively bonded to the core during manufacture.

The core is manufactured with a CFC/HCFC-free blowing agent that has zero Ozone Depletion Potential (ODP) and low Global Warming Potential (GWP).



General Properties

Property	Typical Value
Standard Dimensions:	Length: 12.89 ft / 3930 mm Width: 3.94 ft / 1200 mm Thickness: 7/8", 1 3/16" & 1 25/32" / 22 mm, 30 mm & 45 mm
Nominal Density Range of Insulation	3.43-3.75 pcf / 55-60 kg/m ³
Closed Cell Content	> 90%
Minimum Compressive Strength at 10% Compression (BS EN 826: 1996):	29 psi / 200 kPa
Thermal Conductivity (k-value / λ-value) at 50-74°F / 10-23°C Mean (ASTM C 518):	0.146 Btu-in/ft ² -hr-°F / 0.021 W/m-K
Thermal Resistance (Material R-value):	7/8": 6.0 ft ² -hr-°F/Btu / 22 mm: 1.047 m ² -K/W
Installed & Out of Package (ASTM C 518)	1 3/16": 8.1 ft ² -hr-°F/Btu / 30 mm: 1.428 m ² -K/W 1 25/32": 12.0 ft ² -hr-°F/Btu / 45 mm: 2.15 m ² -K/W
Operating Temperature Limits	-15°F to +185°F / -26°C to +85°C

Fire & Smoke Performance

When subjected to the Underwriters Laboratories Fire Test Standards specified in the table, *Kingspan KoolDuct®* panels, faced with branded silver aluminum foil on one side and plain silver aluminum foil on the other, have achieved the results shown.

Standard	Result
UL 723 (Test for Surface Burning Characteristics of Building Materials)	Flame spread / smoke developed indices: < 25/50
UL 181 (Factory Made Air Ducts & Air Connectors)	Burning (as part of fabricated duct section): Pass Flame penetration: 30 Minutes

Management Systems' Standards

Kingspan KoolDuct® panels are manufactured to the highest standards under a management system certified to ISO 9001: 2008, ISO 14001: 2004 and BS OHSAS 18001: 2007 and ISO 50001:2011.

LEED®

Ductwork fabricated from The *Kingspan KoolDuct®* System can contribute points towards achieving credits, including pilot credits, in many of the LEED® (Leadership in Energy & Environmental Design) rating systems, developed by the USGBC (United States Green Building Council).

Compliance

UL (Underwriters Laboratories)

Ductwork fabricated from The *Kingspan KoolDuct®* System is UL Listed as a Class 1 Air Duct, to Standard for Safety UL 181 (Factory Made Air Ducts & Air Connectors), when fabricated to a specification clearly defined by UL. The UL Listing requires that ductwork is fabricated using:

- 25/32"-1 25/32" / 20-45 mm *Kingspan KoolDuct®* panels faced with silver aluminum foil, autohesively bonded to the insulation core, on both sides during their manufacture at Kingspan Insulation's Pembrige, UK manufacturing facility.

- the 4-bolt, aluminum grip flange and / or Tiger Clip coupling systems;
- a 2 1/2" / 63 mm wide (minimum) aluminum foil vapor barrier tape that is UL Listed A-P to Standard for Safety UL 181 A (Standard for Closure Systems for Use With Rigid Air Ducts); and
- Kingspan High Performance Silicone Sealant / Caulk.

NFPA (National Fire Protection Assembly)

UL Listed ductwork fabricated from The *Kingspan KoolDuct®* System meets the requirements of Class 1 Rigid Air Ducts, as defined by:

- 90A (Standard for the Installation of Air-Conditioning & Ventilating Systems); and
- 90B (Standard for Warm Air Heating & Air-Conditioning Systems).

ANSI / ASHRAE / IESNA (American National Standards Institute (ANSI) American Society of Heating, Refrigerating & Air-Conditioning Engineers (ASHRAE) Illuminating Engineering Society of North America (IESNA) Standards)

- 7/8" & 1 3/16" / 22 mm & 30 mm *Kingspan KoolDuct®* panels meet or exceed the minimum duct insulation R-value requirements of 90.1: 2004, 2007 & 2010 (Energy Standard for Buildings except Low-Rise Residential Buildings), for heating and cooling supply and return ducts.

ICC (International Code Council)

- IECC (International Energy Conservation Codes): 7/8" & 1 3/16" / 22 mm & 30 mm *Kingspan KoolDuct®* panels meet the minimum duct insulation R-value requirements for supply and return air ducts and plenums.
- IMC (International Mechanical Codes): UL Listed ductwork fabricated from The *Kingspan KoolDuct®* System satisfies the requirements for non-metallic ducts constructed with Class 1 duct material, whilst *Kingspan KoolDuct®* panels exceed the flame spread & smoke developed requirements for foam plastic insulation used as interior trim in plenums.
- IBC (International Building Codes): UL Listed ductwork fabricated from The *Kingspan KoolDuct®* System satisfies the requirements for factory-made air ducts, constructed with Class 1 duct material.

Health & Safety

Kingspan KoolDuct® panels have a fiber-free insulation core and are odorless, non-tainting, non-deleterious, and chemically inert and safe to use. Further information is contained in the *Kingspan KoolDuct®* Panel Product Safety Information Sheet.

NB The reflective surface on this product (*Kingspan KoolDuct®* panels and ductwork fabricated from the *Kingspan KoolDuct®* System) is designed to enhance its thermal performance. As such, it will reflect light as well as heat, including ultraviolet (UV) light. Therefore, if this product is being installed during very bright or sunny weather, it is advisable to wear UV protective sunglasses or goggles, and if the skin is exposed for a significant period of time, to protect the bare skin with a UV block sun cream. The reflective facing used on this product can be slippery underfoot when wet. Therefore, it is recommended that any excess material should be contained to avoid a slip hazard. Warning – do not stand on or otherwise support your weight on this product.



Contact Details

Sales and Technical Support

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website www.kingspaninsulation.us

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For more information on specific building product recommendations and product data, contact your Kingspan Insulation LLC representative.

For the most current installation guidelines and compliance information go to www.kingspaninsulation.us.



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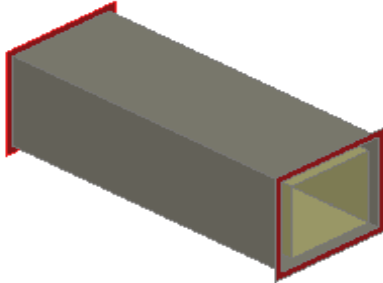
1800-241-4402

www.kingspaninsulation.us

www.kingspaninsulation.ca

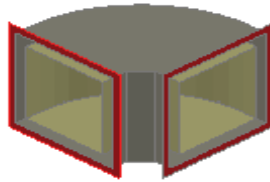


Types of Fittings



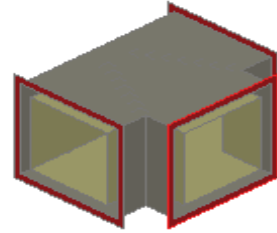
Straight Joint

46.75" Standard Length

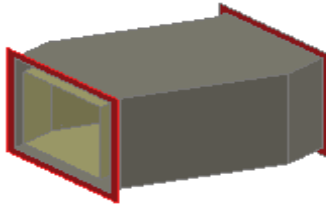


Square Elbow

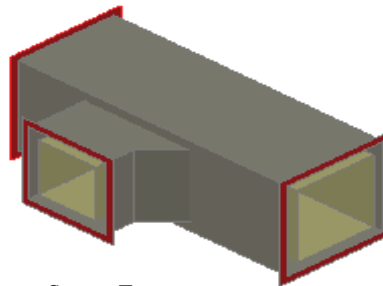
Radius Heel, Mitered 45 Degree Throat



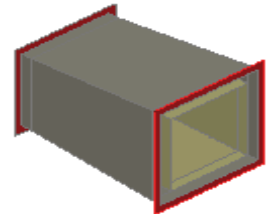
Square Tee



Square Offset



Square Tap

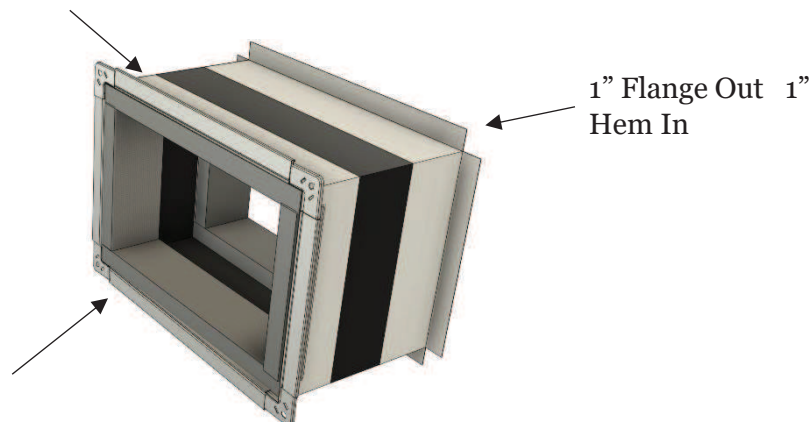


Transition

Canvas Connections

All orders come with a canvas connection coming off the unit supply and return. The provided Southern Shield canvas connections are typical industry standard helping to eliminate noise and vibration downstream of HVAC equipment. The duct connection side will have a 4 bolt slip on flange and the side attached to the unit will have a 1" flange out with a 1" hem in. Southern Shield canvas connections are also insulated with the same phenolic insulation provided in the duct system to create maximum R values in the duct system. Canvas connections are provided with a standard galvanized G90 finish.

Standard Galvanized Outer Material



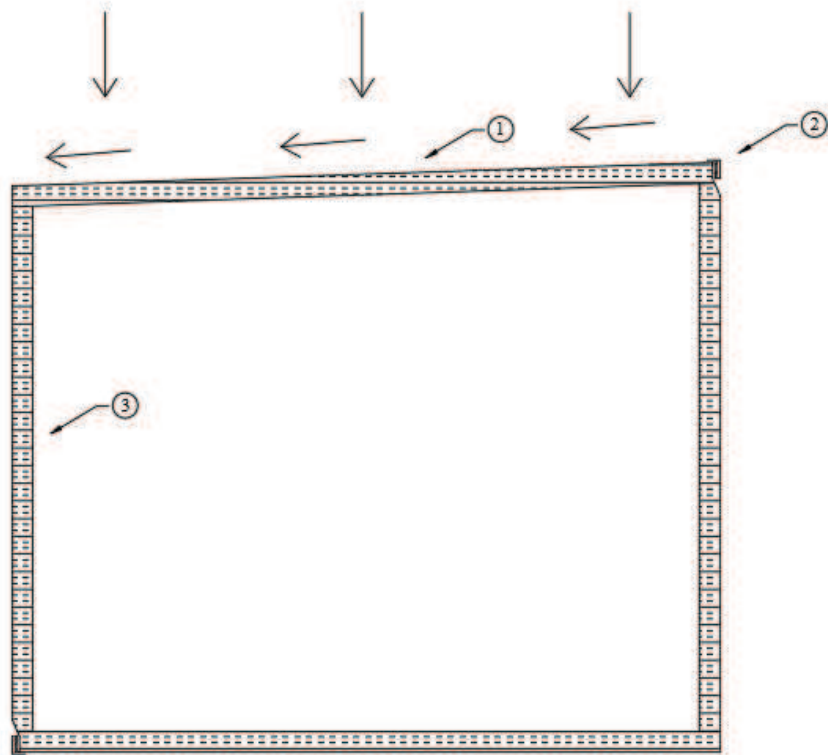
Phenolic Insulation

Four Bolt Slip on Flange



Sloped Ductwork Data

- Southern Shield can be sloped for water run off, preventing puddling on top of ductwork.
- Southern Shield can be fabricated with one side higher than the other creating the slope.
- Seam locations must be on the higher side. This prevents puddling that would occur if the seam was on lower side.
- Sloped Southern Shield prevents the need for sloped hanging practice that can be time consuming



Sloped Southern Shield Detail

1. Southern Shield to be sloped min 2" for water runoff.
2. Seam location must be on high side of ductwork.
3. Liner if applicable.



Access Door Data

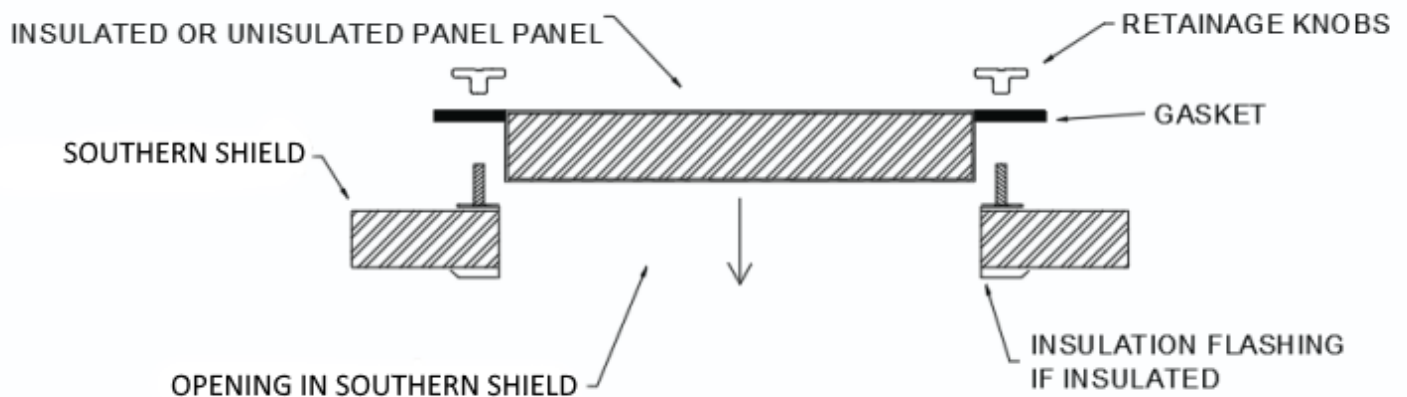
Southern Shield access doors are available if required. Southern Shield access doors can either be factory installed or installed in the field.

An installation kit is provided, with all necessary material and instructions for field installed access doors.

Southern Shield access door material will match the material of Southern Shield itself.

Southern Shield access doors will be insulated with the same insulation as the Southern Shield it is mounted on.

Southern Shield access doors utilize retainage knobs and gaskets to ensure a watertight seal on the ductwork.





SOUTHERN SHIELD DUCT

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